INTRODUCTION

Solvay Chemicals, Inc. offers a service to remotely monitor the level in the hydrogen peroxide storage tank. For customers that purchase 100% of their hydrogen peroxide requirements in tank trucks, this service can simplify the inventory management process.

HOW IT WORKS

A level device sends an electronic signal to a display/controller unit mounted near the storage tank. At a predetermined time each day, the display/controller unit transmits the tank level measurement to a central computer using an ordinary phone line. After verification of the integrity of the data, the system generates a report showing the measurements for the last 30 days. The Solvay Chemicals Customer Order Services Department compares the level reading with the predetermined reorder point and decides if an order should be placed. If so, the Customer Order Services Representative enters an order and confirms the order with the customer.

SYSTEM REQUIREMENTS

**Level Device.** It must produce an electronic signal. This can be from either an existing instrument or a new one. The electronic signal can be in various forms (mA, mV, or digital).

**Tank Nozzle.** If a new level instrument is required, Solvay Chemicals can supply an ultrasonic device. It fits into a 2-inch diameter nozzle (or larger) on top of the storage tank. Power is supplied from the display controller.

**Display Controller.** This unit is supplied by Solvay Chemicals. The NEMA 4X weatherproof cabinet (12" high x 7" wide x 7" deep) may be installed inside or outside depending on the climate (-20°F minimum). It must be mounted within 1000 feet of the storage tank. A backup battery provides power to save the program and level measurements, but no data will be transmitted until electricity is restored. The display/controller has remote diagnostic capability in case of problems.

**Electricity.** A standard electrical supply (110VAC, 1 amp) provides power to the display/controller.

**Telephone Line.** A direct dial telephone line with long distance capability enables the transmission of the data. If the line is not dedicated, there may be interference.

SERVICE

The information on the checklist on the reverse side of this Technical Data Sheet will assist in establishing this service. After Solvay Chemicals determines that remote level tank monitoring is applicable to your situation, our third party service provider will be contacted. They will ship the equipment and schedule the installation (typically within four weeks). Their technicians can install the equipment and wiring or assist your site’s personnel. To find out more about this system, contact Solvay Chemicals Customer Service at 1-800-443-2785.
# HYDROGEN PEROXIDE Tank Level Monitoring System Technical Data Sheet

## CHECKLIST FOR TANK LEVEL MONITORING

### Administrative
- Company: ________________________________
- Address: _________________________________________
- Contact: ________________________________
- Telephone: ________________________________

### Storage Tank
- Size (gals.): ________________________________
- 2" Top Nozzle: Yes   No
- Orientation: Horizontal  Vertical
- Diameter: ________________________________
- Height/Length: ________________________________
- Strapping Chart: Yes   No

### Current Level Device
- Type: Ultrasonic Diaphragm  Capacitance  Sight-glass  Other
- Manufacturer: ________________________________
- Model: ________________________________
- Service Record: Good   Bad
- Signal Type: mA   mV   digital
- Signal Span: ________________________________

### Hydrogen Peroxide Usage (gals.)
- Average Daily: ________________________________
- Minimum Daily: ________________________________
- Maximum Daily: ________________________________
- Reorder Point: ________________________________
- Other Factors: ________________________________

### Other
- Labor: Union   Non-Union
Before using, read Safety Data Sheet (SDS) for this chemical.
Solvay Chemicals, Inc.
24-hour Emergency Phone Number – 800-424-9300 (CHEMTREC®)

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